

TWIN LOK



IMETCO's
Twin-Loc 1.5 and 2.0
offer an economical
mechanically seamed
metal roofing option



IMETCO

4648 South Old Peachtree Road • Norcross, Georgia 30071

www.imetco.com • (770) 908-1030 • (800) 646-3826



Design Characteristics

- Available with 1½-inch or 2-inch seam
- Interlocking standing seam panels
- Designed for use on slopes of 1:12 and above (with a solid deck and underlayment)
- Heavy concealed clips allow thermal movement
- Mechanically double-locked seam
- Factory-applied hot-melt seam sealant
- Center of panels can be striated or flat
- Available in a variety of widths:
 - ◊ Twin-Loc 1.5: 11- and 17-inch
 - ◊ Twin-Loc 2.0: 12-, 16- and 18-inch

Materials Availability

- 22 and 24 gauge steel
- .032 and .040 aluminum
- Zinc
- Copper

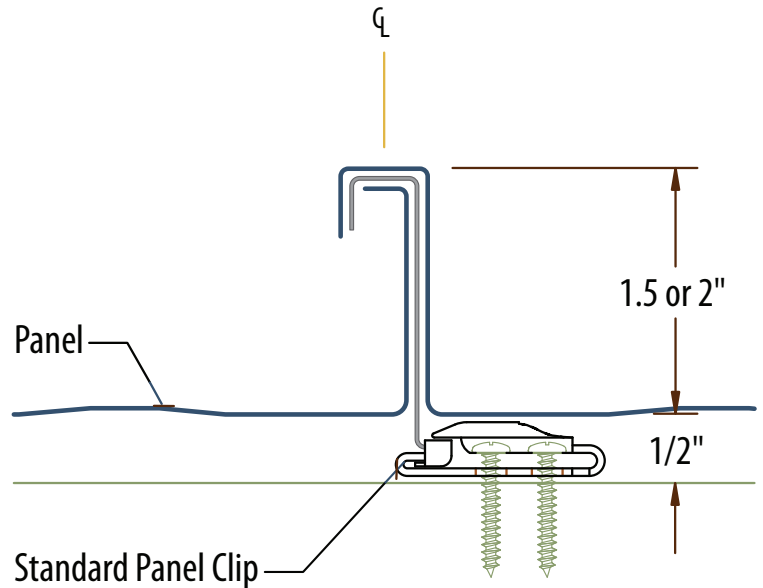
Warranties*

- 20-year finish warranty for Kynar® coating
- Materials and workmanship warranty
- Weathertight warranty on qualifying applications

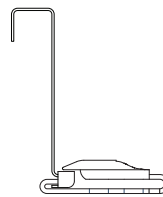
* Sample warranties available upon request

Testing

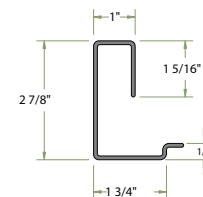
- UL-580 Class 90 windstorm rating
- ASTM E-283 air infiltration
- ASTM E-331 water penetration
- ASTM E-1592 uniform static air pressure



Twin-Loc Seaming Operation



2-piece Panel Clip
24 Ga. Galvanized Steel



Gable Clip
18 Ga. Galv. Steel
18 Ga. Stainless Steel



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